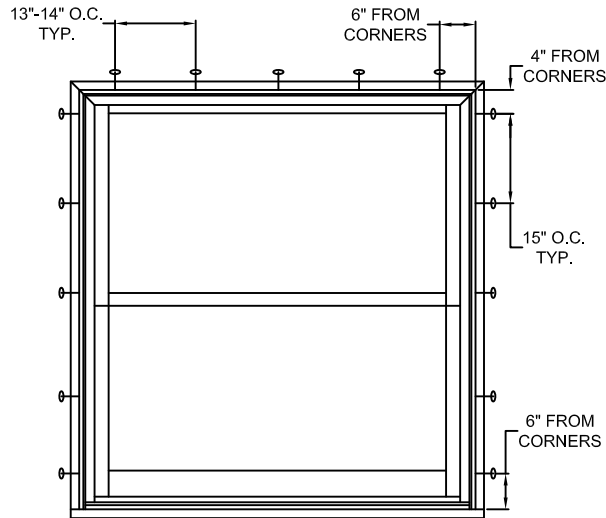
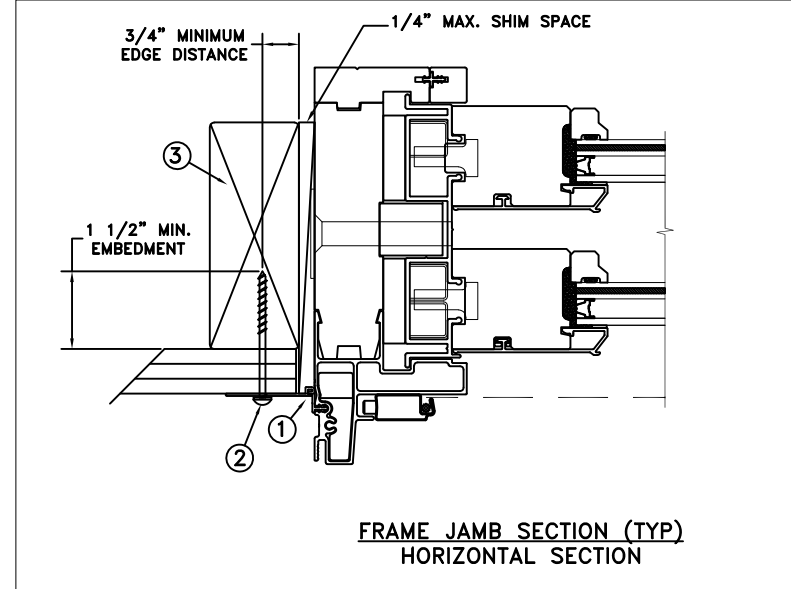
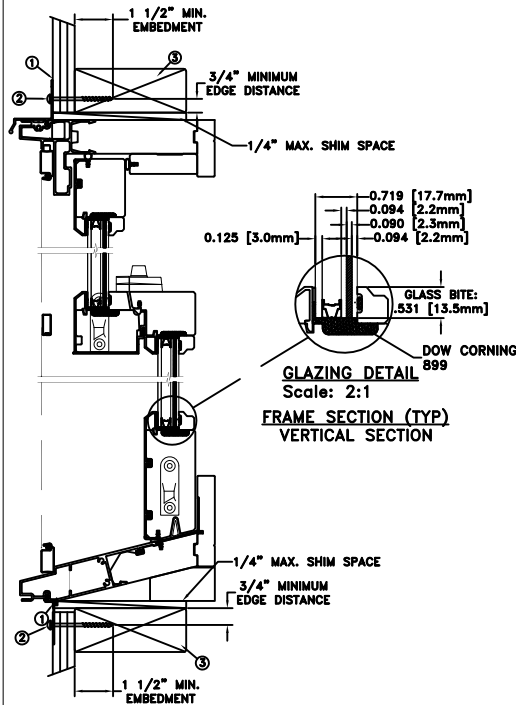


NAILFIN/SCREW-WOOD INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



MAXIMUM FRAME	DP	IMPACT
66.375 x 70.25	+55/-65	YES

WINDZONE 4

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #8 PH or greater fastener through the nailing flange with sufficient length to penetrate a minimum of 1-1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

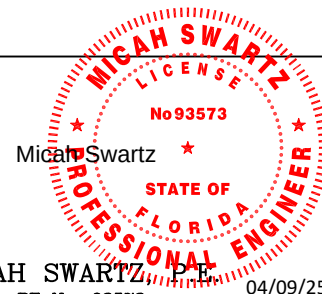
1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.0mm annealed - 8.0mm airspace - 2.2mm annealed - 2.3mm PVB interlayer by Kuraray - 2.2mm annealed insulating glass.
4. Use structural or composite shims where required.

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This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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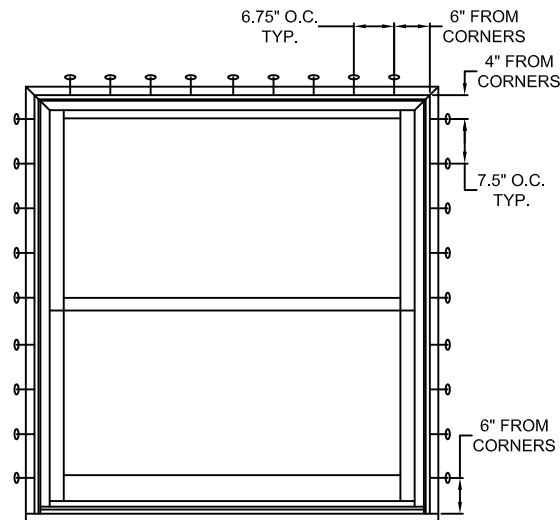


MICAH SWARTZ, P.E.
PE No. 93573
5134 Cambridge Ct.
Klamath Falls, OR. 97603
(541) 363-8075

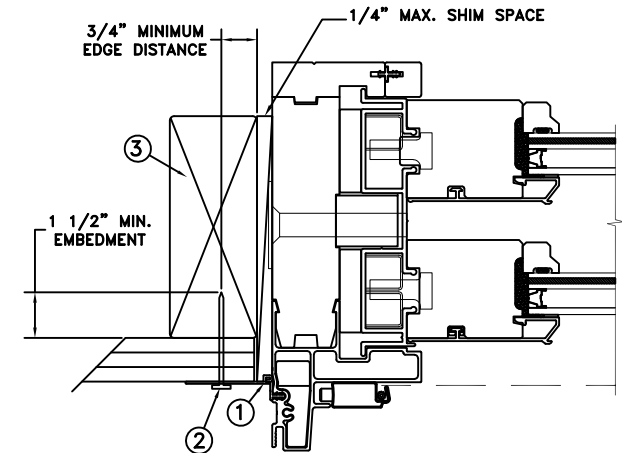
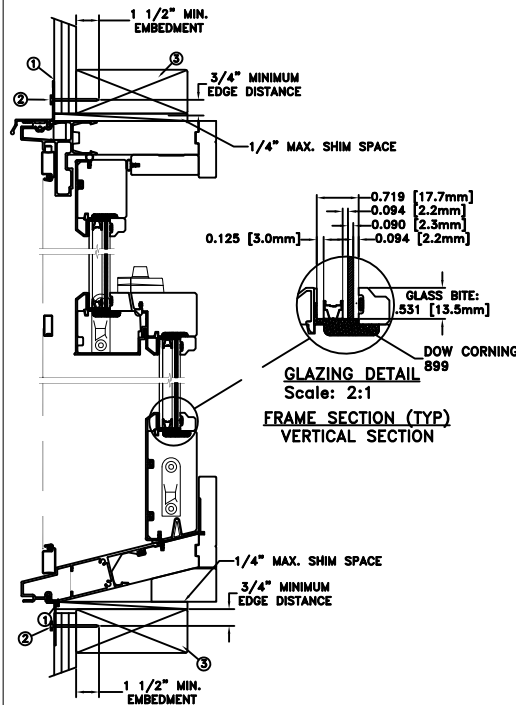
04/09/25

DATE: 03/20/2025	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: M.HAM	
CHECKED BY: M.HAM	TITLE: Custom Epic Clad Wood Double Hung
APPROVED BY: J.GOOSEN	
RECORD No.: D008682	
REPORT No.: SJW2013-021	CAD DWG. No.: —
	REV: B
	SHEET 1 of 10

NAILFIN/NAIL-WOOD INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



**FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION**

MAXIMUM FRAME	DP	IMPACT
66.375 x 70.25	+55/-65	YES

WINDZONE 4

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 6d (.113" diameter) x 2" nails through the nailing flange into the wood framing beyond. For 2x wood frame substrate (min. S.G. = 0.42).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

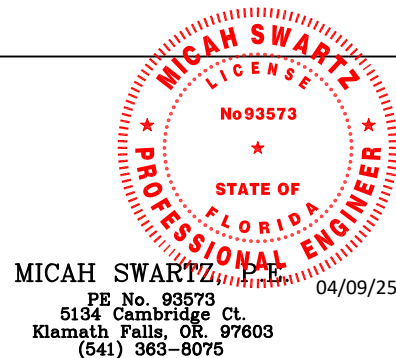
1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.0mm annealed - 8.0mm airspace - 2.2mm annealed - 2.3mm PVB interlayer by Kuraray - 2.2mm annealed insulating glass.
4. Use structural or composite shims where required.

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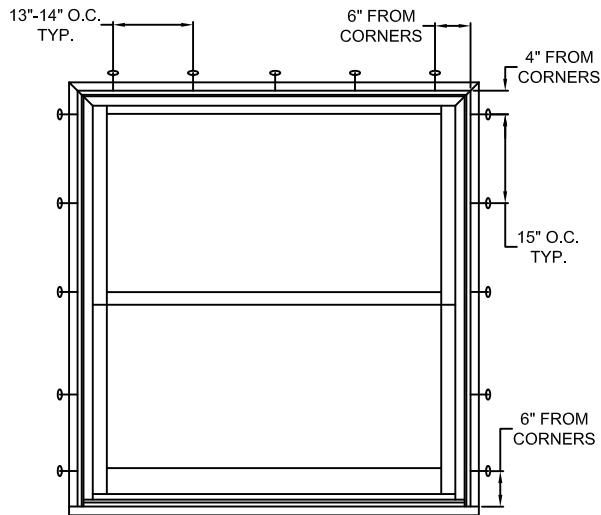
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DISCLAIMER:

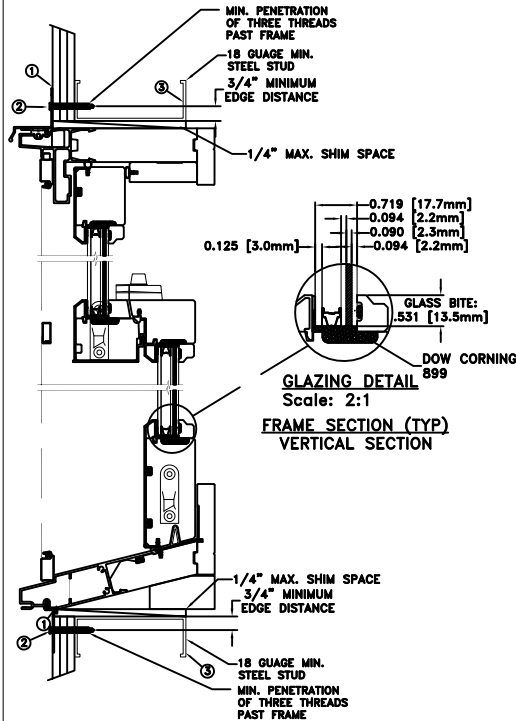
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DATE: 03/20/2025	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: M.HAM	
CHECKED BY: M.HAM	Custom Epic Clad Wood Double Hung
APPROVED BY: J.GOOSSEN	
RECORD No.: D008682	
REPORT No.: SJW2013-021	CAD DWG. No.: —
	REV: B
	SHEET 2 of 10



TYPICAL ELEVATION WITH FASTENER SPACING



NAILFIN/SCREW-STEEL INSTALLATION

**FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION**

MAXIMUM FRAME	DP	IMPACT
66.375 x 70.25	+55/-65	YES

WINDZONE 4

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #10 TEK screws through the nail flange with sufficient length to achieve a minimum penetration of 3 threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

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2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.0mm annealed - 8.0mm airspace - 2.2mm annealed - 2.3mm PVB interlayer by Kuraray - 2.2mm annealed insulating glass.
4. Use structural or composite shims where required.

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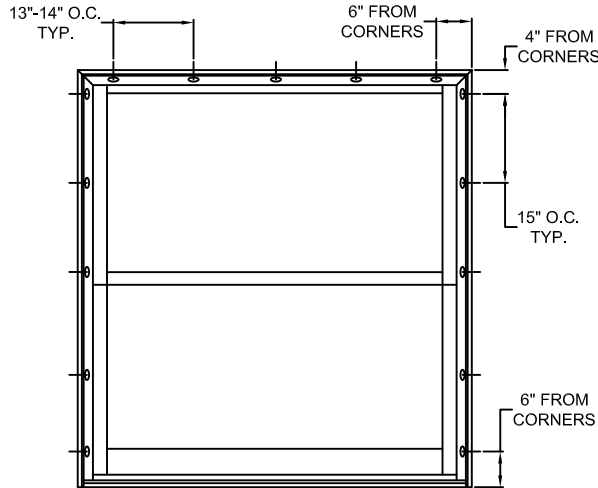
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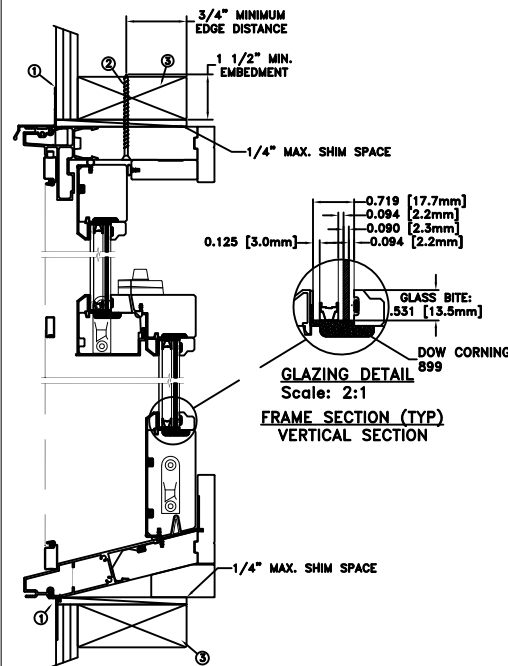
MICAH SWARTZ, P.E.
04/09/25

PE No. 93573
5134 Cambridge Ct.
Klamath Falls, OR. 97603
(541) 363-8075

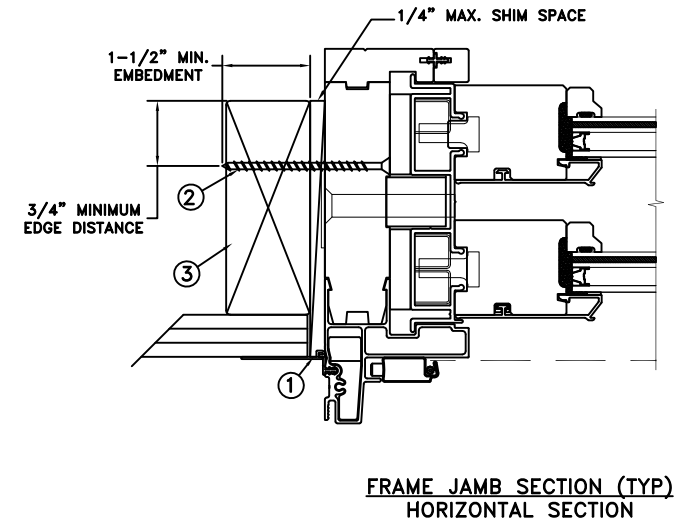
DATE: 03/20/2025	SCALE: NTS	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: M.HAM		Custom Epic Clad Wood Double Hung
CHECKED BY: M.HAM		
APPROVED BY: J.GOOSSEN		
RECORD No.: D008682		
REPORT No.: SJW2013-021		CAD DWG. No.: —
		REV: B SHEET 3 of 10



TYPICAL ELEVATION WITH FASTENER SPACING



THROUGH FRAME/SCREW WOOD INSTALLATION



MAXIMUM FRAME	DP	IMPACT
66.375 x 70.25	+55/-65	YES

WINDZONE 4

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fasteners are used to anchor the sill (typical).
2. Use #8 PH or greater fastener through the head & side jambs with sufficient length to penetrate a minimum of 1-1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

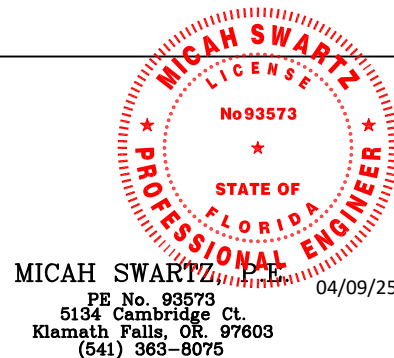
1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.0mm annealed - 8.0mm airspace - 2.2mm annealed - 2.3mm PVB interlayer by Kuraray - 2.2mm annealed insulating glass.
4. Use structural or composite shims where required.

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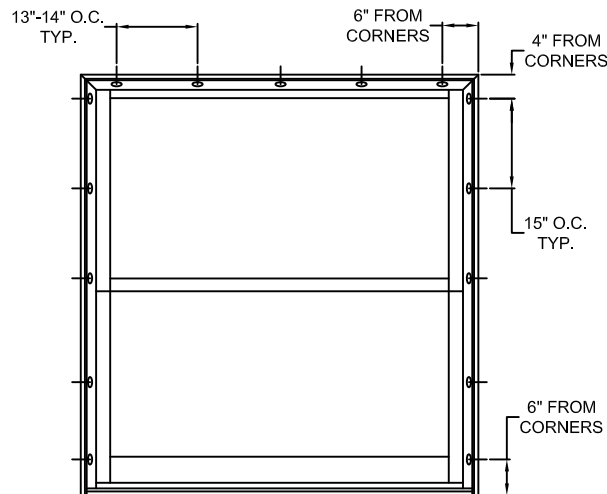
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DISCLAIMER:

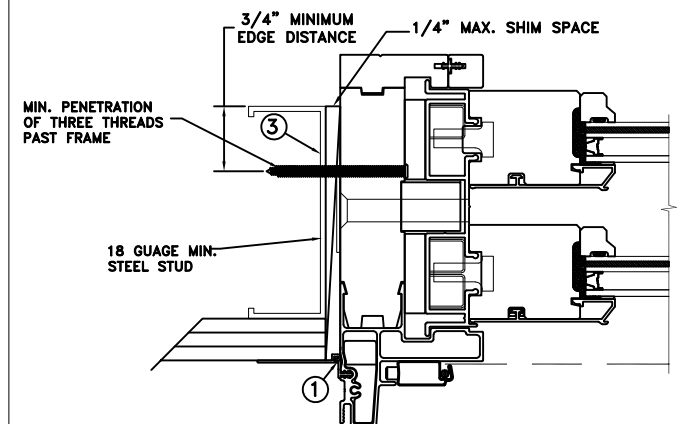
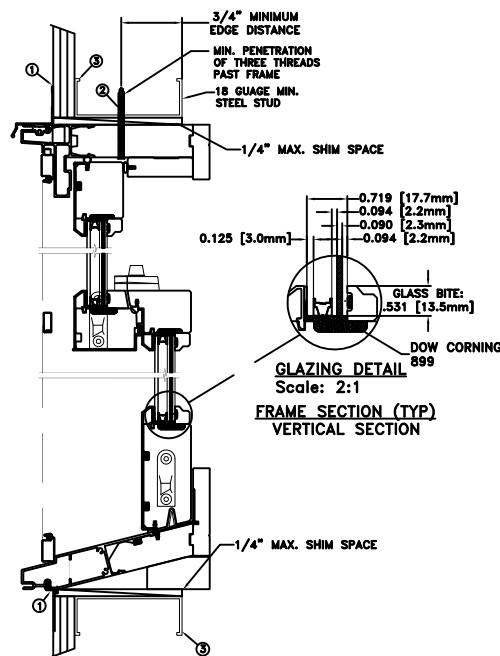
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DATE: 03/20/2025	3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: M.HAM	JELD-WEN
CHECKED BY: M.HAM	TITLE: Custom Epic Clad Wood Double Hung
APPROVED BY: J.GOOSSEN	
RECORD No.: D008682	
REPORT No.: SJW2013-021	CAD DWG. No.: —
	REV: B SHEET 4 of 10



TYPICAL ELEVATION WITH FASTENER SPACING



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
66.375 x 70.25	+55/-65	YES

WINDZONE 4

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. For anchoring through head and side jambs into metal framing use #10 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., $f_y = 33$ ksi.
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

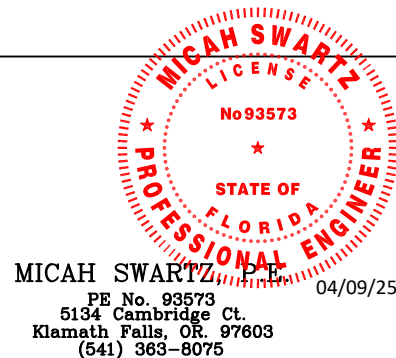
1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.0mm annealed - 8.0mm airspace - 2.2mm annealed - 2.3mm PVB interlayer by Kuraray - 2.2mm annealed insulating glass.
4. Use structural or composite shims where required.

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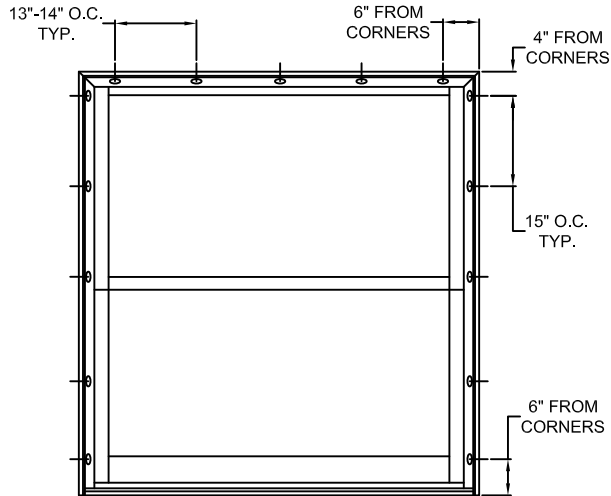
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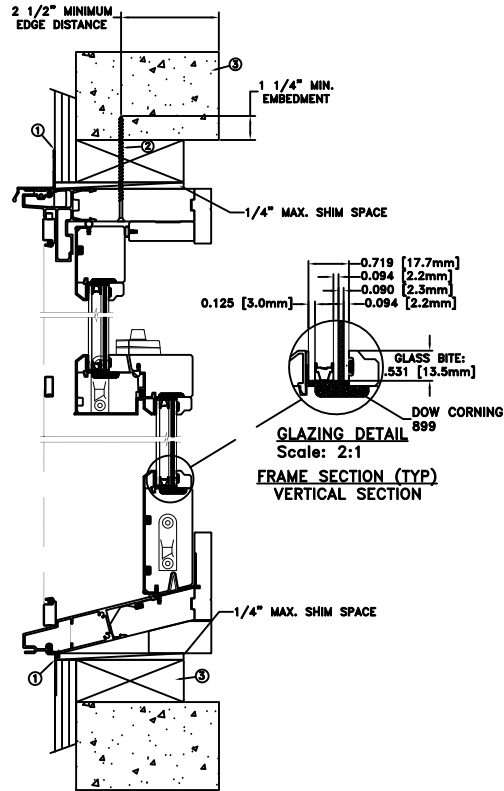
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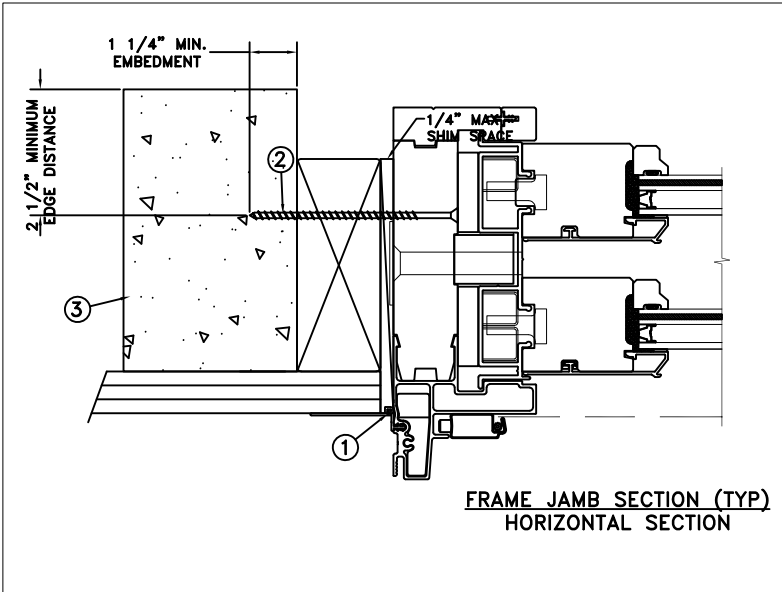
DATE: 03/20/2025	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: M.HAM	
CHECKED BY: M.HAM	TITLE: Custom Epic Clad Wood Double Hung
APPROVED BY: J.GOOSSEN	
RECORD No.: D008682	
REPORT No.: SJW2013-021	
CAD DWG. No.: —	REV: B SHEET 5 of 10



TYPICAL ELEVATION WITH FASTENER SPACING



THROUGH FRAME/SCREW CONCRETE INSTALLATION



**FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION**

MAXIMUM FRAME	DP	IMPACT
66.375 x 70.25	+55/-65	YES

WINDZONE 4

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 3/16" Tapcon or equivalent fasteners through the head and side jambs with sufficient length to penetrate a minimum of 1-1/4" into concrete or masonry at each location with a 2-1/2" min. from edge distance. For concrete (min. $f_c = 3000$ psi) or masonry substrate (CMU shall be ASTM C90).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

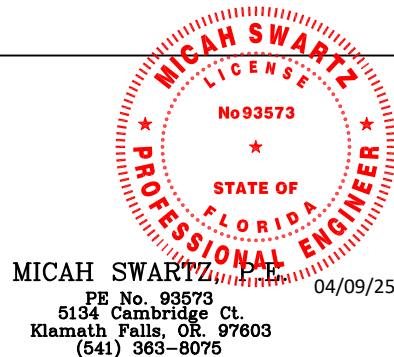
1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.0mm annealed - 8.0mm airspace - 2.2mm annealed - 2.3mm PVB interlayer by Kuraray - 2.2mm annealed insulating glass.
4. Use structural or composite shims where required.

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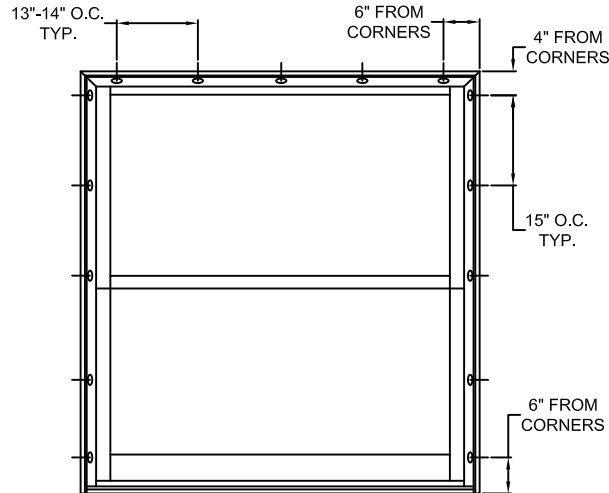
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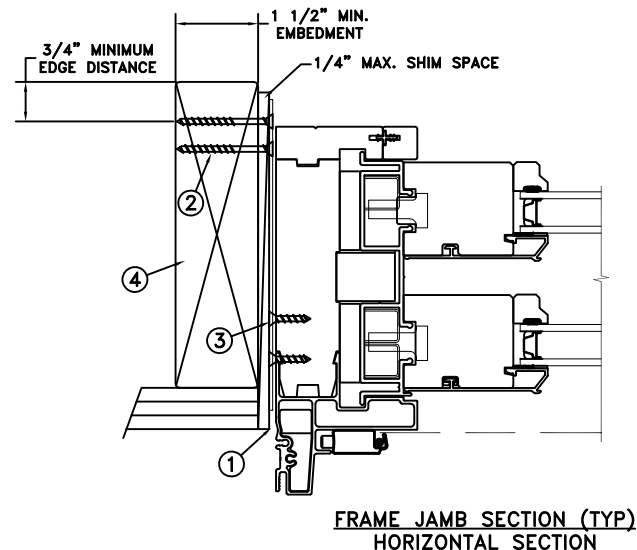
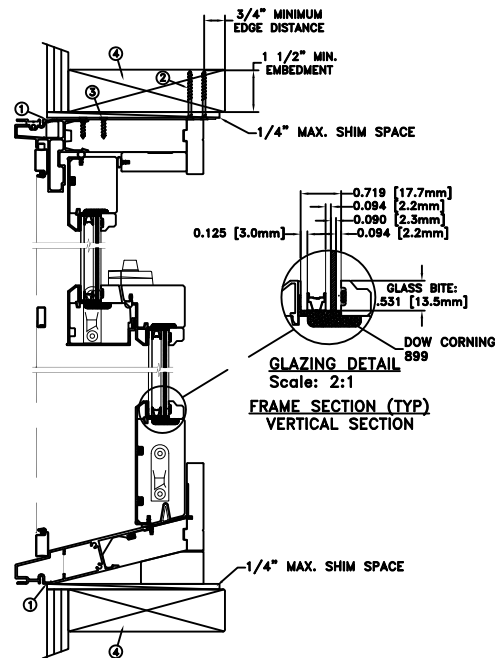


DATE: 03/20/2025	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: M.HAM	
CHECKED BY: M.HAM	TITLE: Custom Epic Clad Wood Double Hung
APPROVED BY: J.GOOSSEN	
RECORD No.: D008682	CAD DWG. No.: —
REPORT No.: SJW2013-021	
REV: B	SHEET 6 of 10

MASONRY STRAP WOOD/SCREW INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



MAXIMUM FRAME	DP	IMPACT
66.375 x 70.25	+55/-65	YES

WINDZONE 4

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use two (2) - #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1-1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
3. Use two (2) - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

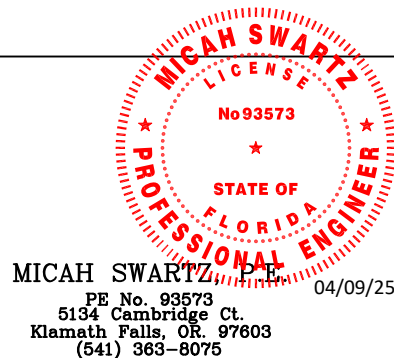
1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.0mm annealed - 8.0mm airspace - 2.2mm annealed - 2.3mm PVB interlayer by Kuraray - 2.2mm annealed insulating glass.
4. Use structural or composite shims where required.
5. Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width

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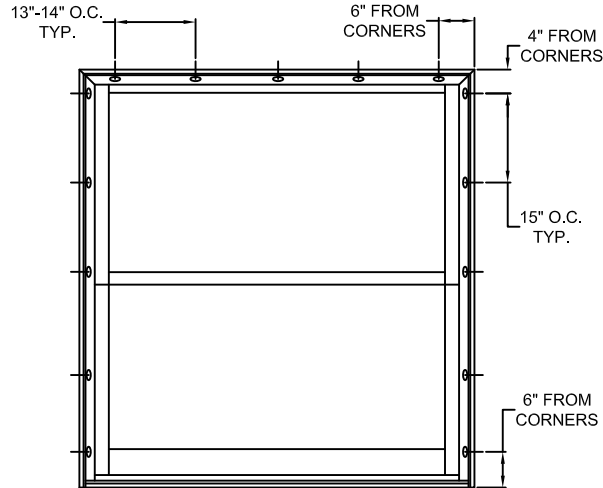
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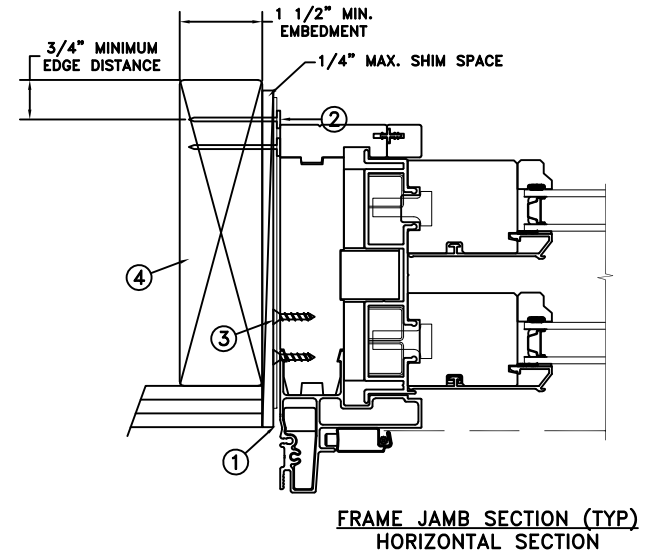
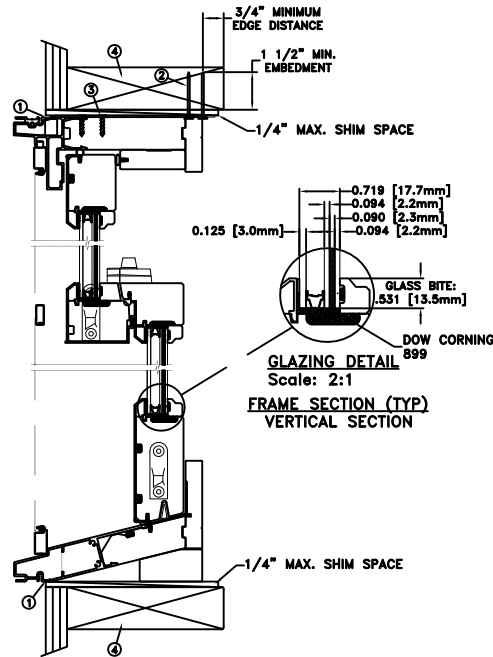


DATE: 03/20/2025	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: M.HAM	
CHECKED BY: M.HAM	TITLE: Custom Epic Clad Wood Double Hung
APPROVED BY: J.GOOSSEN	
RECORD No.: D008682	CAD DWG. No.: —
REPORT No.: SJW2013-021	
REV: B	SHEET 7 of 10

MASONRY STRAP WOOD/NAIL INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



MAXIMUM FRAME	DP	IMPACT
66.375 x 70.25	+55/-65	YES

WINDZONE 4

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use two (2) - 6d x 2" fasteners through masonry strap with sufficient length to penetrate a minimum of 1-1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
3. Use two (2) - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

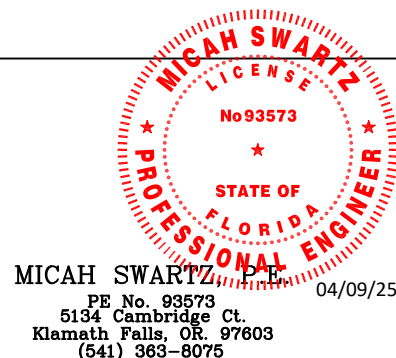
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2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.0mm annealed - 8.0mm airspace - 2.2mm annealed - 2.3mm PVB interlayer by Kuraray - 2.2mm annealed insulating glass.
4. Use structural or composite shims where required.
5. Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width

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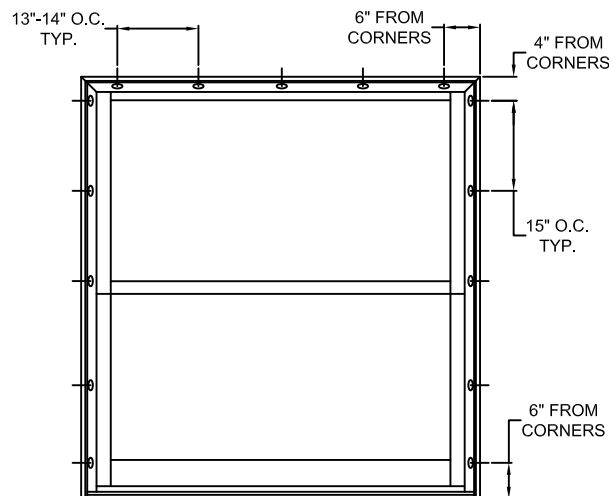
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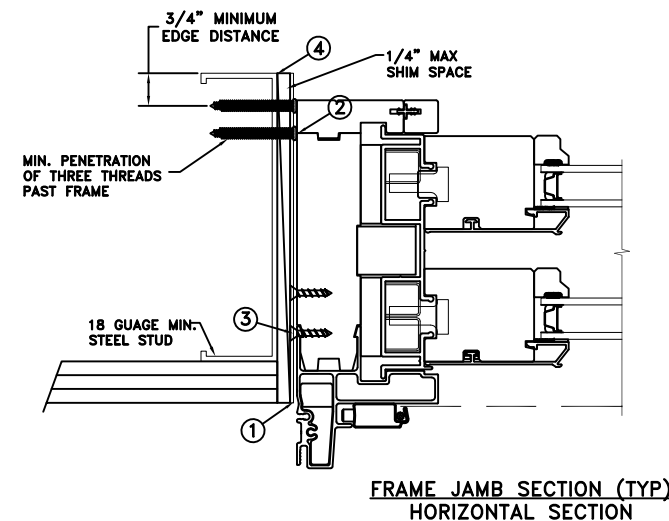
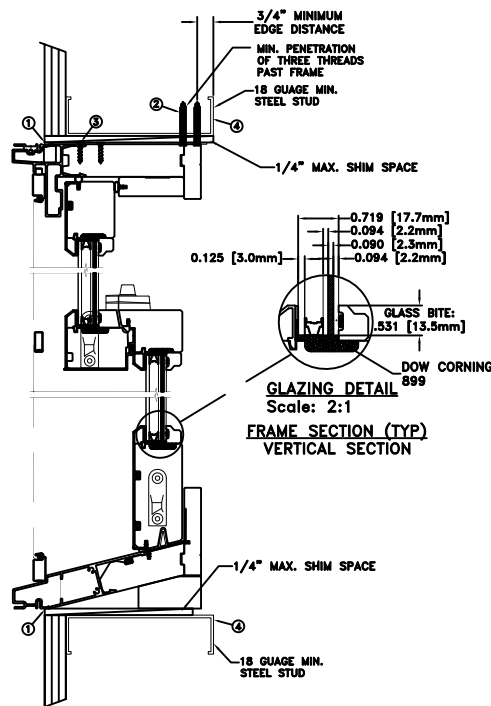


DATE: 03/20/2025	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: M.HAM	
CHECKED BY: M.HAM	Custom Epic Clad Wood Double Hung
APPROVED BY: J.GOOSSEN	
RECORD No.: D008682	
REPORT No.: SJW2013-021	CAD DWG. No.: —
	REV: B
	SHEET 8 of 10

MASONRY STRAP STEEL/SCREW INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



MAXIMUM FRAME	DP	IMPACT
66.375 x 70.25	+55/-65	YES

WINDZONE 4

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use two (2) - #10 TEK Self-Tapping or larger screws through masonry strap with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
3. Use two (2) - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

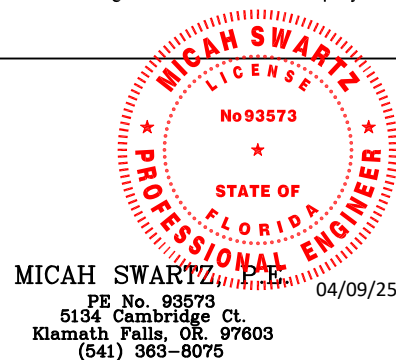
1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.0mm annealed - 8.0mm airspace - 2.2mm annealed - 2.3mm PVB interlayer by Kuraray - 2.2mm annealed insulating glass.
4. Use structural or composite shims where required.
5. Masonry strap specifications: 20 Ga. galvanized steel, .036\" min. thickness x 1.5\" min. width

This item has been digitally signed and sealed by Micah Swartz, P.E. on the date adjacent to the seal. Printed copies of this document are not considered signed and sealed and the signature must be verified on any electronic copies

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

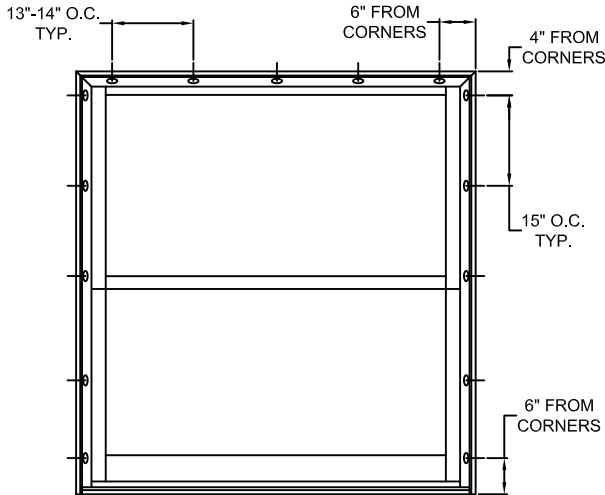
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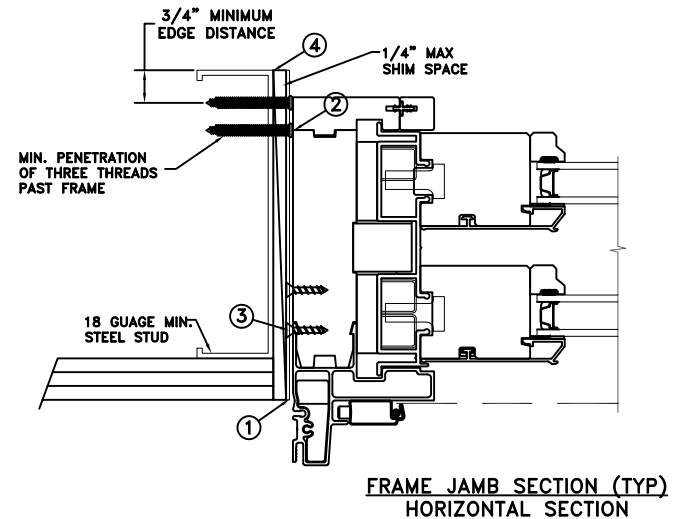
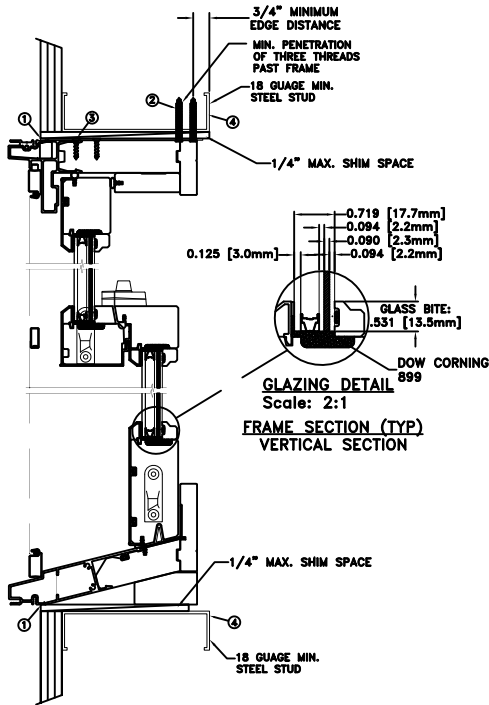


DATE: 03/20/2025	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: M.HAM	
CHECKED BY: M.HAM	TITLE: Custom Epic Clad Wood Double Hung
APPROVED BY: J.GOOSSEN	
RECORD No.: D008682	
REPORT No.: SJW2013-021	
CAD DWG. No.: —	REV: B
SHEET 9 of 10	

MASONRY STRAP CONCRETE
SCREW INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



MAXIMUM FRAME	DP	IMPACT
66.375 x 70.25	+55/-65	YES

WINDZONE 4

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use one (1) - 3/16" Tapcon or equivalent fasteners through masonry strap with sufficient length to penetrate a minimum of 1-1/4" into the buck or concrete. For 2x wood frame substrate (min. S.G. = 0.42). For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall be ASTM C90).
3. Use two (2) - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
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3. At minimum, glazing shall be 3.0mm annealed - 8.0mm airspace - 2.2mm annealed - 2.3mm PVB interlayer by Kuraray - 2.2mm annealed insulating glass.
4. Use structural or composite shims where required.
5. Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width

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No 93573
STATE OF FLORIDA
PROFESSIONAL ENGINEER
04/09/25
PE No. 93573
5134 Cambridge Ct.
Klamath Falls, OR. 97603
(541) 363-8075

	DATE: 03/20/2025	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936		
DRAWN BY: M.HAM	SCALE: NTS			
CHECKED BY: M.HAM	TITLE: Custom Epic Clad Wood Double Hung			
APPROVED BY: J.GOOSSEN				
RECORD No.: D008682				
REPORT No.: SJW2013-021				
		CAD DWG. No.: —	REV: B	SHEET 10 of 10